VARCOR[™] TECHNOLOGY OVERVIEW Peter Janicki, CEO L January 2019



SEDRON

ECHNOLOGIES



Peter Janicki CEO & Founder





- ✓ Founded 1993
- ✓ Aerospace Parts
- ✓ Advanced Composites
- ✓ Complex Tooling
- ✓ 5-Axis CNC Machining







Formerly JANICKI BIOENERGY

✓ Founded 2014

✓ Water & Sanitation



JANICKI OMNI PROCESSOR

ORION CREW MODULE



Janicki Industries was hired by the **Gates Foundation** in 2012 to begin working on transformative technology for sanitation in developing countries

DAKAR PILOT UNIT J-OP S100







2013

Pilot was manufactured & assembled

2014

Plant underwent testing in WA

2015

Commissioned in Dakar, Senegal

2016

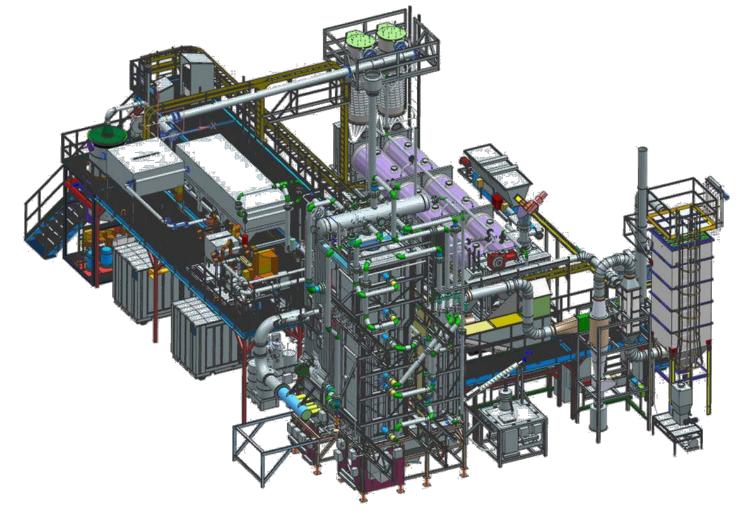
Dakar team managing without onsite assistance.

2018

Plant reached milestone of 1M kg of sludge processed and 1500 hours of operation.



JANICKI OMNI PROCESSOR S250 Model



This unit will process waste from 250,000 people in West Africa while simultaneously making a profit.



THE DAIRY PROBLEM:

Dairies generate large amounts of manure and must make costly investments in traditional handling methods to ensure responsible stewardship. Even with these costly investments, dairies are criticized as a leading contributor to surface and ground water contamination.



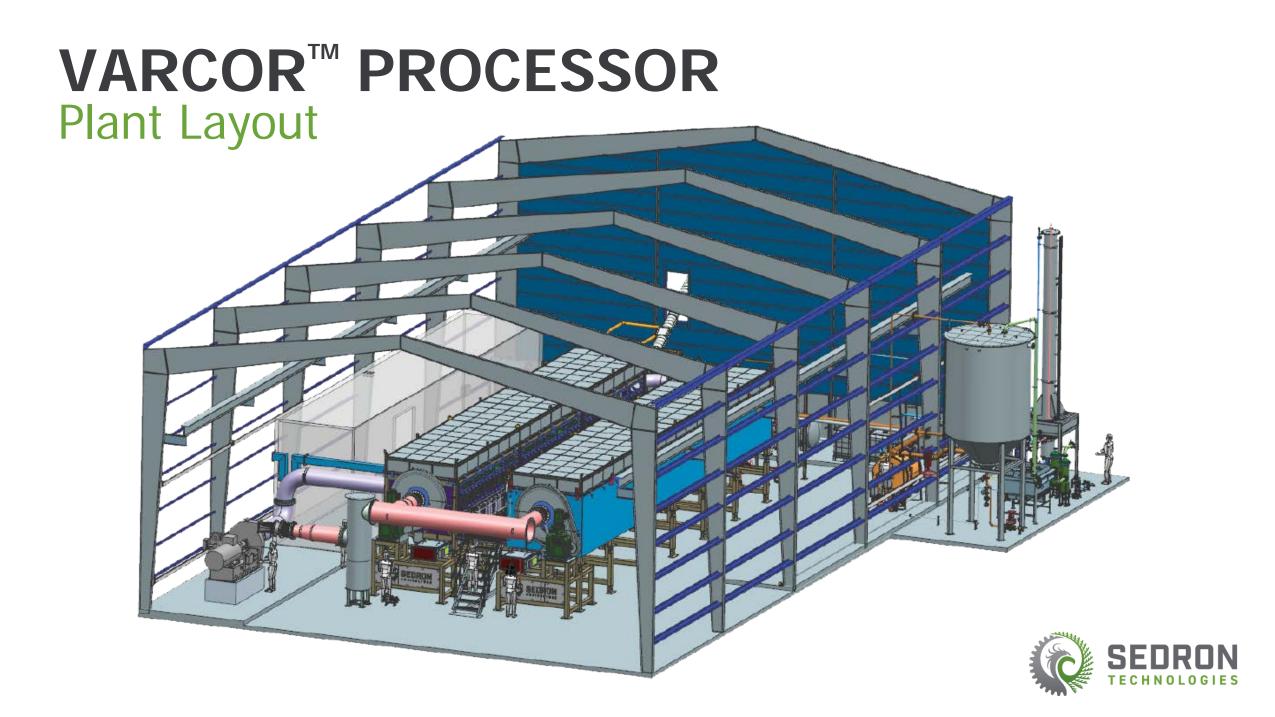
STORAGE LAGOONS



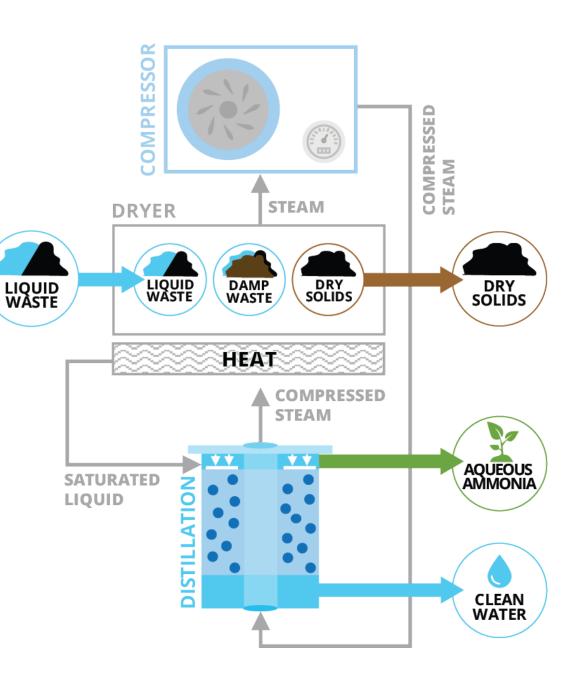








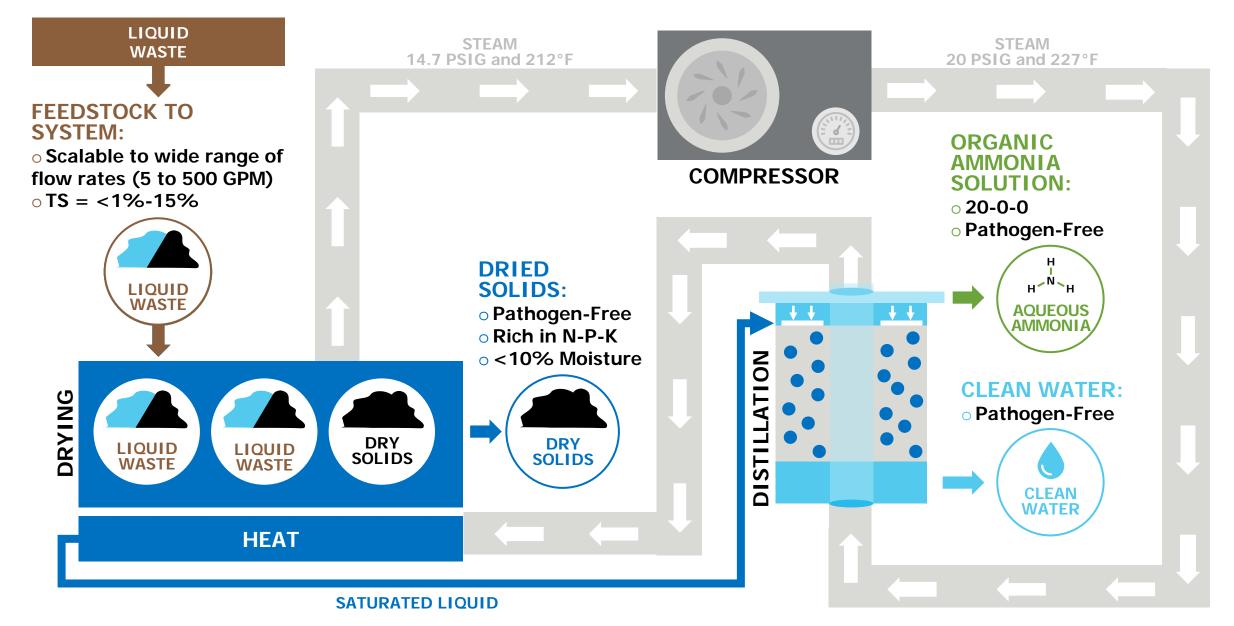
VARCOR[™] Process Flow





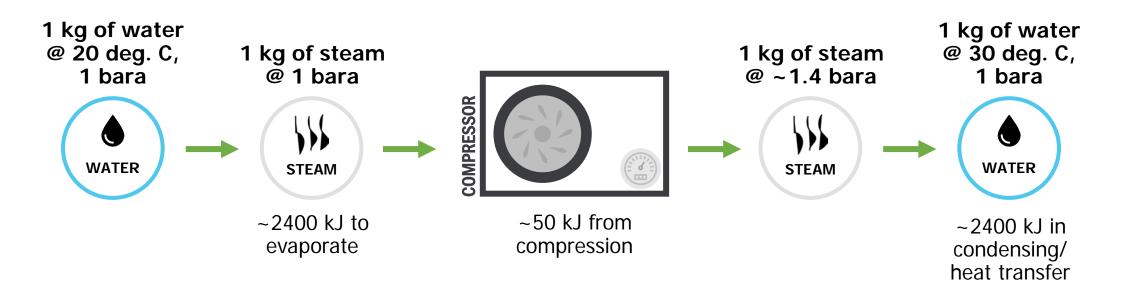
VARCOR[™] PROCESS FLOW





VARCORTM EFFICIENCY

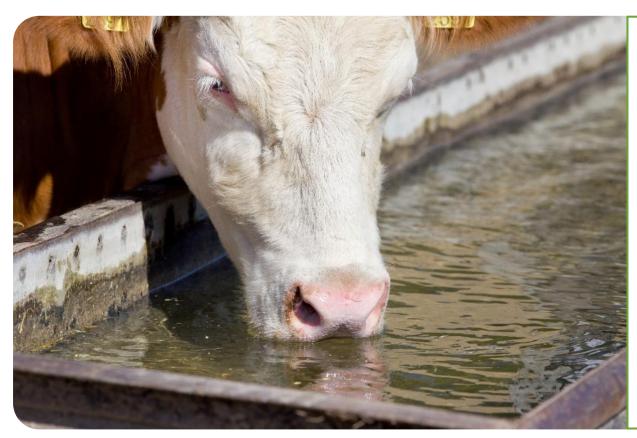
Process evaporates water extremely efficiently & effectively (simplified thermodynamic analysis)



$$2400 \, kJ + 50 \, kJ - 2400 \, kJ = 50 \, kJ$$



VARCOR[™] PROCESSOR Outputs for Dairy:



CLEAN WATER

This pathogen-free water can be recycled for on-farm purposes such as animal drinking water, flush water, or irrigation.

> Since the water is recycled back to the cows, the farm becomes a zero discharge facility.



VARCOR[™] PROCESSOR Outputs for Dairy:



15-20% AQUEOUS AMMONIA

Concentrated, pathogen-free nitrogen-rich fertilizer for use on-site or as an exportable, transportable product.



VARCOR[™] PROCESSOR Outputs for Dairy:



DRY SOLIDS

manure

Rich in nitrogen and phosphorus, this <u>valuable</u>, organic material can be sold or used as bedding, a nutrient-rich soil amendment, or a fuel source for energy production.





Varcor on Texas Farm



Evaporator in final laser inspection





Disk Assembly in Fabrication





Preheater Assembly in Fabrication



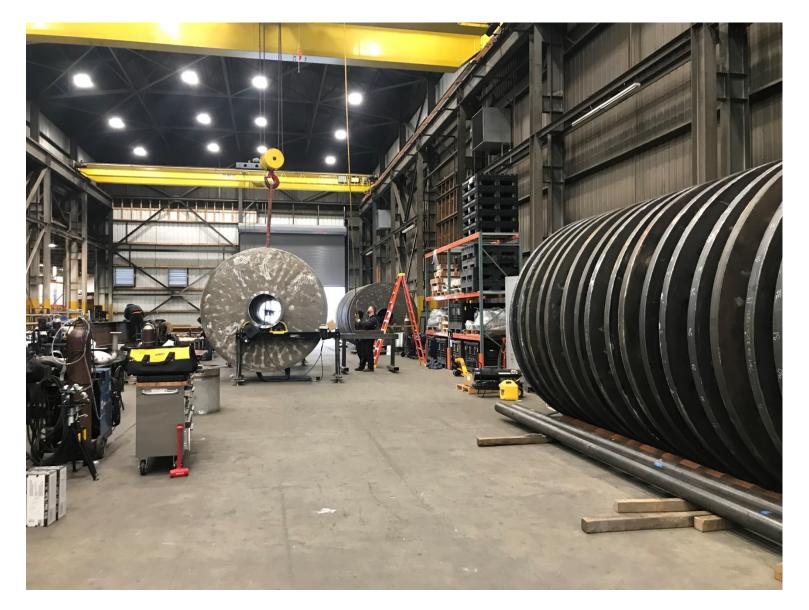


Ammonia Recovery Assembly in Fab





Evaporator Spindles in Fabrication



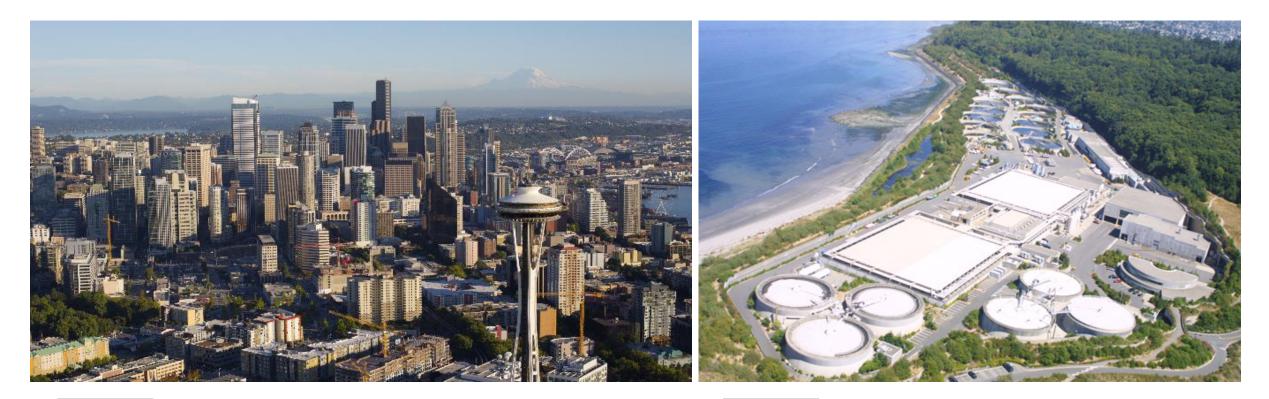


Condensate Assembly in Fabrication





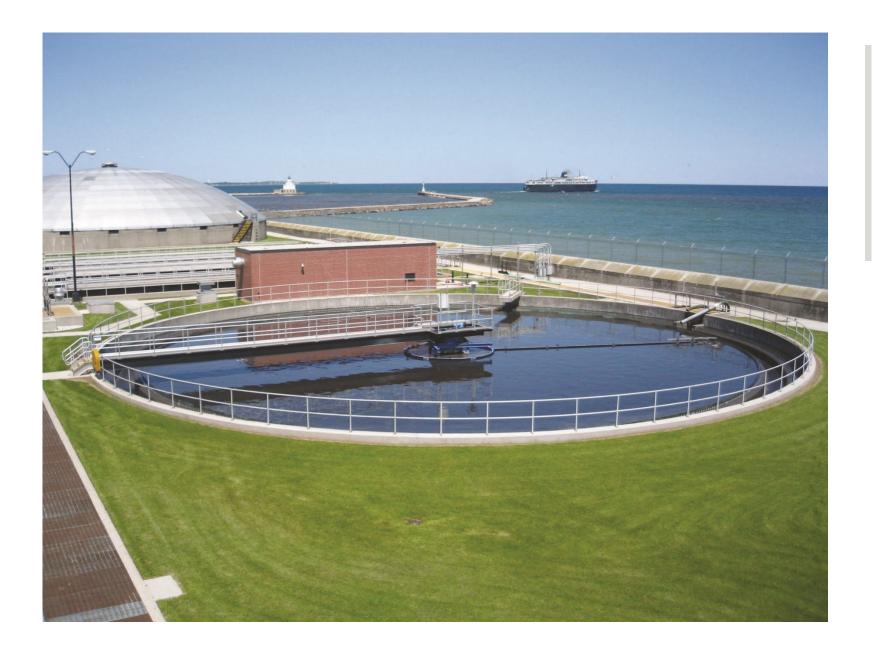
Can VARCOR[™] be used to process biosolid at public WWTPs? Yes, and it's easier, both technically and economically.



Seattle, WA

One of Seattle's Wastewater Treatment Plants





Take solids directly off of the clarifier and eliminate the dewatering equipment.



BIOSOLIDS AT LOCAL WWTP



BIOSOLIDS LAND APPLICATION



- Phosphorus and Nitrogen go together whether we like it or not
- 2. Cannot be stored so we have to apply it now.
- 3. Diluted with water so we have to use it locally



BIOSOLIDS LAND APPLICATION



Fertilizers that cause algae blooms

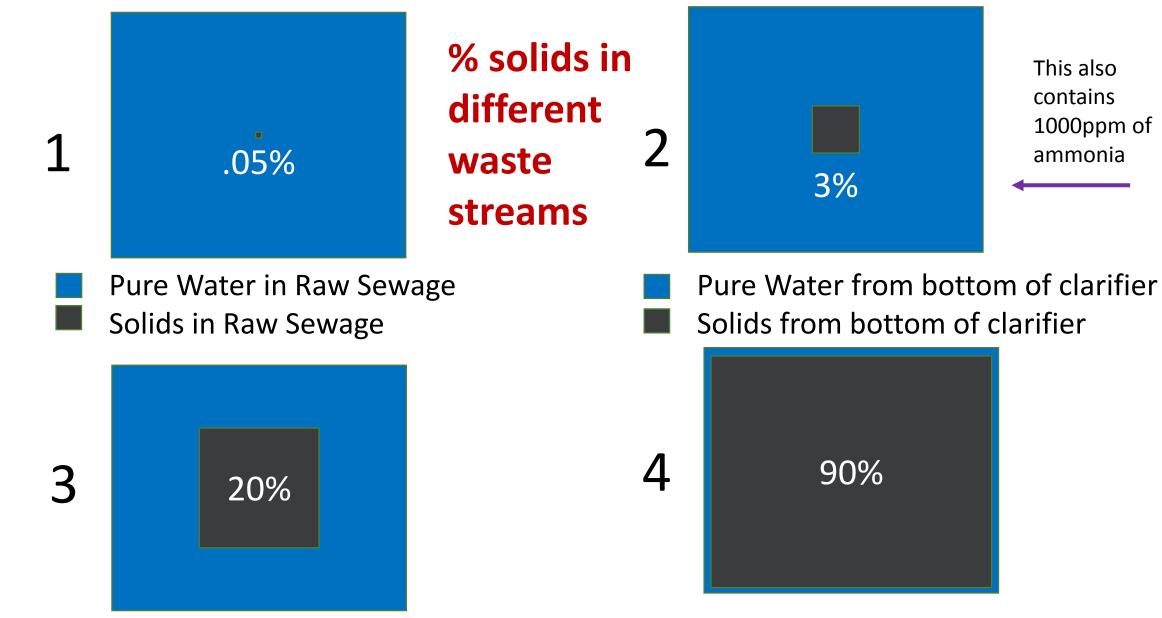
Nitrogen:

Nitrogen is normally a gas and makes up 78% of the air we breath in the form of N2. Plants require nitrogen in almost any form other than N2 such as ammonia which is NH3. Waste water treatment plants are very effective at converting almost all forms of nitrogen into N2 that is released into the atmosphere. This takes a lot of energy, is expensive and a waste of valuable nitrogen fertilizer.

Phosphorus as P2O5:

Phosphorus is a mineral, never a gas. Plants want phosphorus as P2O5 which is prevalent in waste water. Waste water treatment plants do a reasonable job of concentrating the phosphorus in the solids along with lots of carbon and residual water. The only way to keep phosphorus from re-entering the environment is to put it in truck and haul it away.







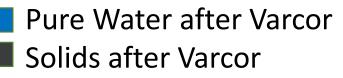
This also

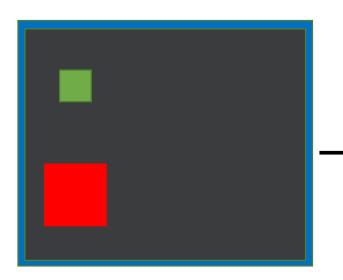
contains

ammonia

1000ppm of

Pure Water in dewatered biosolids Solids in dewatered biosolids





Combustion reduces Volume 9X

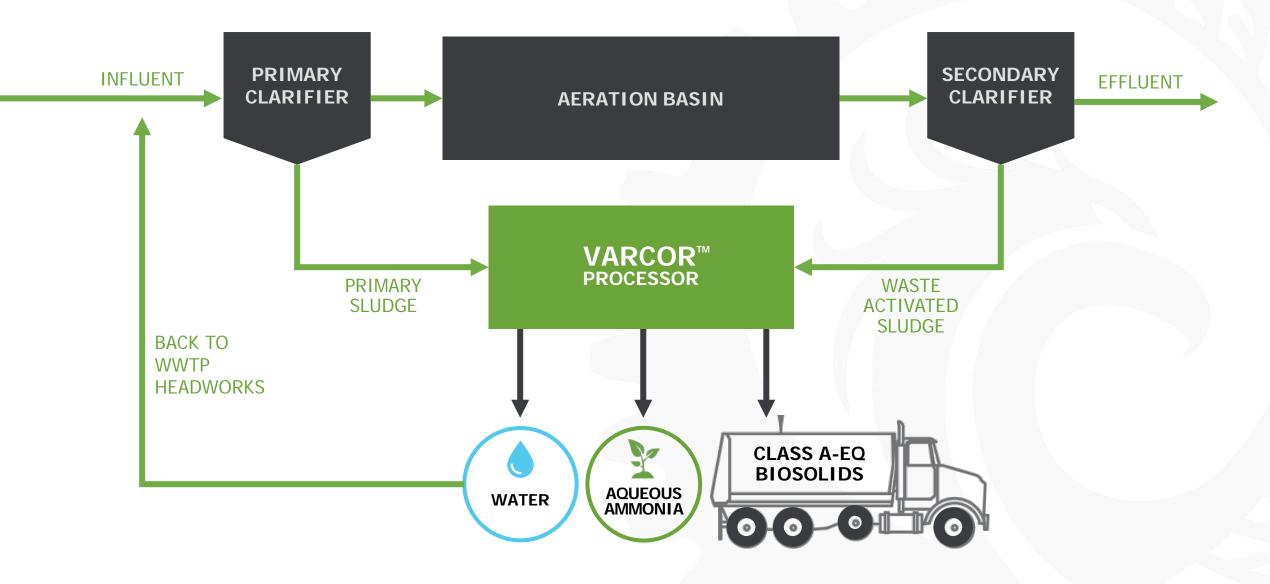


- Pure Water in solids after Varcor
- Solids after Varcor
- 1.7% Phosphorus in solids after Varcor
- 5.5% Nitrogen Solids after Varcor

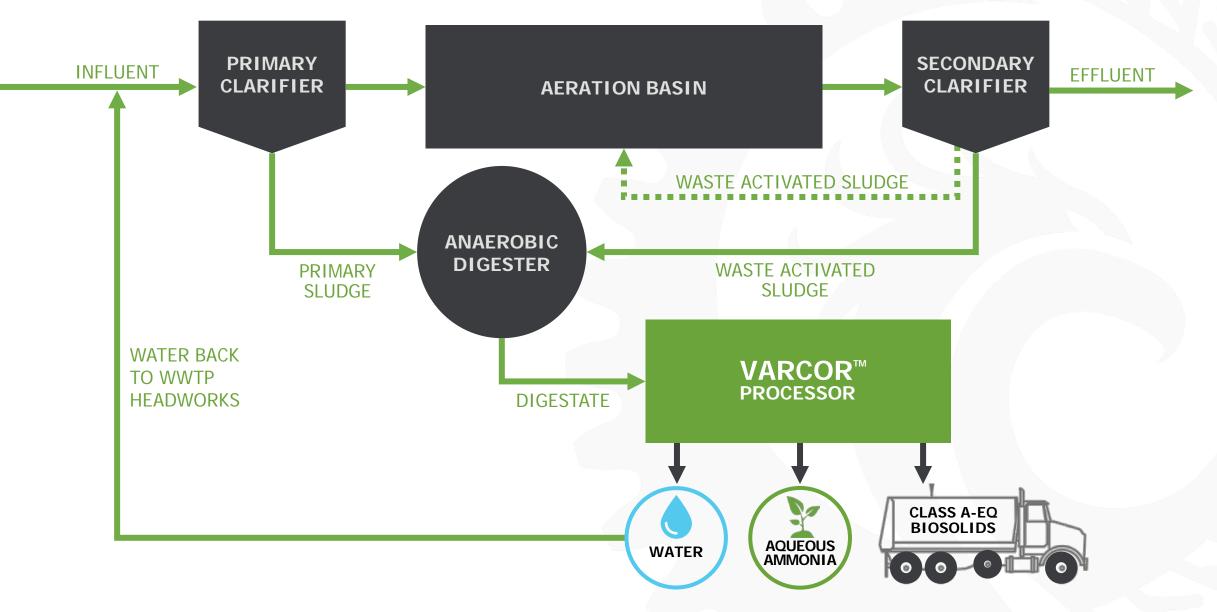
14% Phosphorus in solids after Combustion



WWTP SLUDGE APPLICATION



WWTP WITH ANAEROBIC DIGESTION



VARCOR[™] Process Outputs for WWTPs:

CLEAN, RECLAIMED WATER

can be recycled for beneficial reuse purposes or sent back to headworks.



VARCOR[™] Process Outputs for WWTPs:

NITROGEN FERTILIZER

(Aqueous Ammonia) that is pathogen-free and concentrated for beneficial use as a fertilizer or as an exportable, easily transportable product.

STRUMBUS



VARCOR[™] Process Outputs for WWTPs:

2

DRY CLASS A (EQ) BIOSOLID

for use as a nutrient-rich fertilizer, soil amendment, or other beneficial reuse purpose.



VARCOR[™] Technology captures and concentrates nitrogen. It does not destroy nitrogen as a fertilizer.



Nitrogen Fertilizer Plant Making Nitrogen Fertilizer from Fossil fuels Waste Water Treatment Plant Destroying Nitrogen Fertilizer at Large Capital & Energy Cost



MINING VALUABLE PHOSPHORUS The Environmental Impact

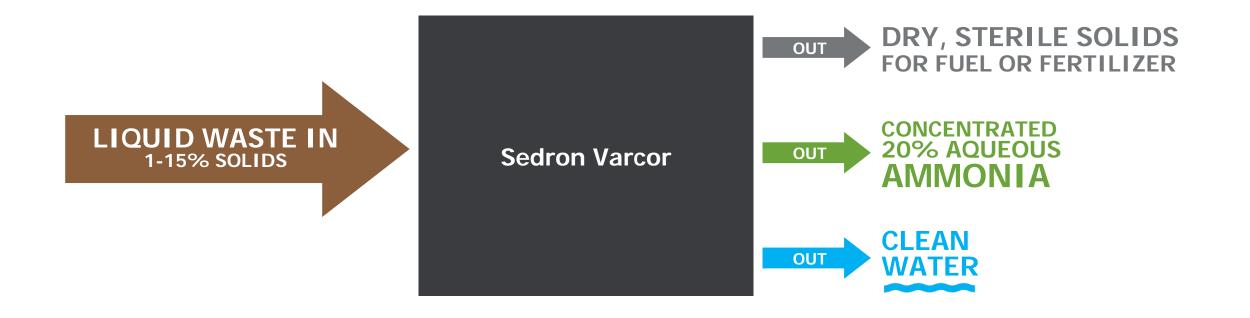




The phosphorus content in the ash from the Janicki Omni Processor is greater than 14%.

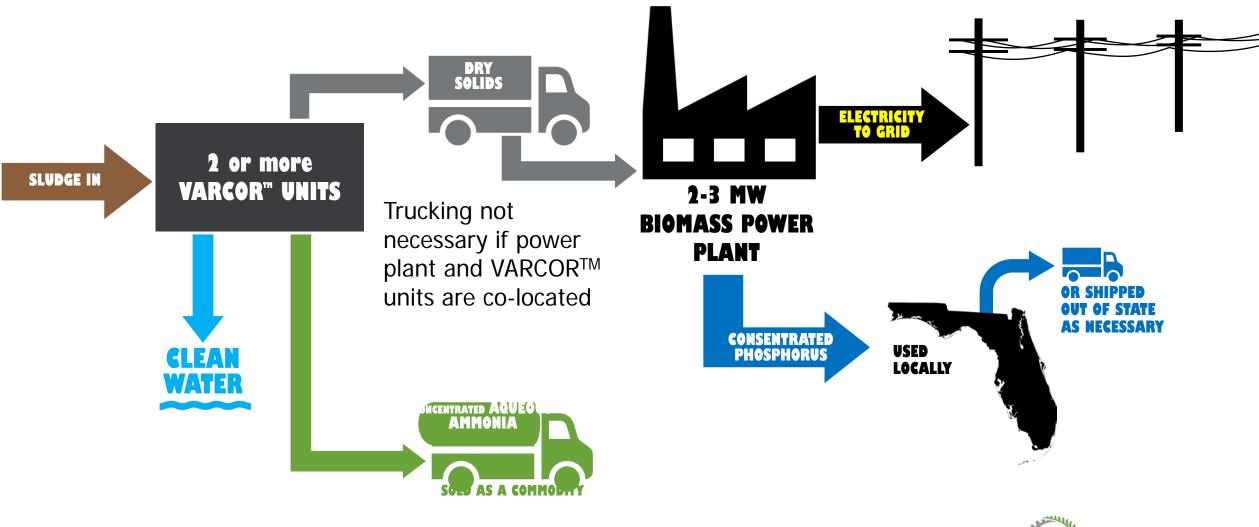


VARCOR[™] PROCESSOR Inputs & Outputs





FLORIDA PROJECT PROCESS FLOW





BIOMASS POWER PLANT Emissions Regulations

	SOLID WASTE	FUEL (NHSM)
CLASSIFICATON OF SUBSTANCE		
	Discarded as waste	Managed as a valuable commodity
HEATING VALUE	No meaningful heating value <5000 BTU/lb	Meaningful heating value >5000 BTU/Ib
CONTAMINANT LEVELS	SOLID WASTE COAL/BIOMASS	FUEL COAL/BIOMASS
	Contaminants greater than traditional fuels	Contaminants comparable to or less than traditional fuels



- ✓ Remove or destroy contaminants
- ✓ Significantly improve fuel characteristics
- ✓ Sizing or drying the material



FUEL DESIGNATION VARCOR[™] Fuel Used in Biomass Power Plant

TRADITIONAL INCINERATOR	BIOMASS POWER PLANT
Functions as an incinerator	Functions as a boiler
Primary purpose is disposal of waste	Primary purpose is recovery of useful energy
Combustion of solid waste	Combustion of valuable fuel
Input (solid waste) is discarded as waste	Input (fuel) is managed as a valuable commodity
Input has heating value below 5,000 BTU/lb	Input has heating value above 5,000 BTU/lb
Input has higher contamination levels than traditional fuels	Input has comparable or lower contamination levels to traditional fuels







Combustion destroys:

- 1. Pathogens
- 2. PCBs
- 3. Pharmaceuticals
- 4. Odor
- 5. Cosmetics
- 6. Herbicides
- 7. Fire Retardants
- 8. VOCs
- 9. Dioxins
- 10.Detergents





FLORIDA PILOT PROJECT CAPACITY 2 Varcor[™] Processors & 1 Power Plant

1 VARCOR[™] PROCESSING CAPACITY FOR BOTH VARCOR[™] PROCESSORS TOGETHER

- ✓ 8% solids (1-15% allowable)
- ✓ Sludge in 150 GPM (75 GPM for each VARCOR[™] unit)
- ✓ 73 dry tons/day
- ✓ 362 equivalent wet tons/day of biosolids at 20% solids cake
- \checkmark 581 tons of Phosphorus captured and concentrated for shipment out of state
- ✓ 409 tons of Nitrogen captured and concentrated assuming 1500 PPM ammonia in sludge
- ✓ Electric cost to operate <0.8 cent/gallon

2 BIOMASS POWER PLANT PROCESSING CAPACITY

- ✓ 90 Dry tons per day
- ✓ 2 MW Electrical Output
- ✓ 1 MW net power to WWTP after powering two Varcor[™] Processors
- ✓ Value of net power \$788,400 @ \$.09/kW-hr
- Concentrates Phosphorus for shipping out of state



20-Year Cost Summary Comparison

\$50

Cost per wet ton of biosolids for 2-Varcor processors and 2 MW power plant Capex and Opex over 20 years



Cost per wet ton of biosolids to land apply.





VARCOR[™] Flexible Implementation Options

ZERO CAPITAL COST

A WWTP can contract out treatment to Sedron.

Sedron will then install and operate a VarcorTM system to process the material at a contracted rate. Sedron would also handle the offtake of biosolids and aqueous ammonia fertilizer for beneficial re-use. This allows a WWTP to utilize the most advanced and reliable biosolids and nitrogen handling systems without having to secure the funds required for a capital purchase.

If at anytime during the contract period the WWTP wants to purchase the Varcor[™] system, a buyout agreement is available. This would allow the Varcor[™] to be implemented quickly while capital funding is secured for the purchase.

CASH PURCHASE

A WWTP can purchase a Varcor[™] outright and keep operations in-house.

Sedron will work closely with the WWTP's preferred engineering consultant firm to support the installation and commissioning of the Varcor[™] system to ensure it integrates properly with the WWTP. It is a complete turnkey installation that can include different levels of service plans to ensure continued reliable usage throughout the life of the unit.

